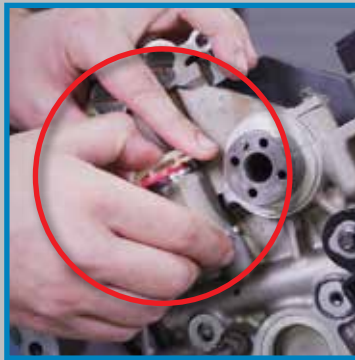


# TECHNICAL BULLETIN: Timing Chain Kits

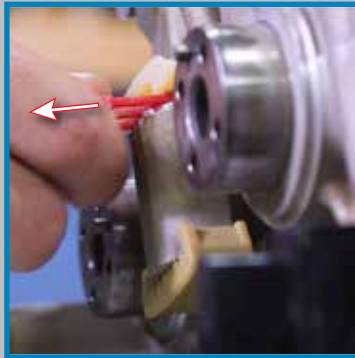
## WARNING: FAILURE TO PROPERLY ACTIVATE TENSIONERS CAN LEAD TO CATASTROPHIC ENGINE FAILURE

The tensioners in this application are shipped in their deactivated state. Please follow the installation and activation process below to avoid catastrophic engine failure.

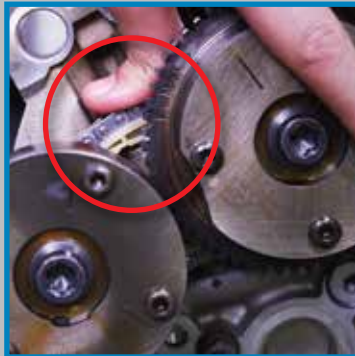
A. Insert body of tensioner into the block and push until fully seated.



B. Once the tensioner is installed, remove the clip. **This step does not activate the tensioner.** The clip is simply used to avoid accidental activation while installing.



C. After the cam phasers and chains are installed, **you must then activate the tensioners.** Press on the chain above the tensioner pad allowing the tensioner plunger to fully compress and release. Make sure the tensioners properly activate and apply spring pressure to the chains.



**Product Category:** Timing Chain Kits  
**Item in question:** Secondary tensioner  
**Part numbers affected:** KTC1339, KTC1348, and KTC1555

